

Blue  
Work Order ID 72520



Page 1

Thursday, July 28, 2011 8:49:29 AM

Item ID: D3394-043

Accept



Setup Start



Revision ID:

Item Name: Lug Assembly

Stop



Start Date: 7/28/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/29/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:



Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3394 DEO

Rev B

155



SprayPaint

Memo

0.00

8/1 11-08-04

Spray Painting

PULL FROM STOCK:

1 X D3394-043 ~~116429~~ 62930  
REMOVE GROMMETS AND DISCARD  
SCUFF LIGHTLY  
-PRIME B ~~117319~~  
-DELFLEET BLUE B ~~118395~~  
-DELFLEET CLEAR B ~~118053~~

160



QC3- Inspect Part Finish

0.00

8/1 11-08-05

Memo

0.00

Quality Control

**Work Order ID 72520**

Thursday, July 28, 2011 8:49:29 AM



Page 2

Item ID: D3394-043

Accept



Setup Start



Revision ID:

Item Name: Lug Assembly

Stop



Start Date: 7/28/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/29/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
Description

170



Small Fab

Small Fab

Memo

Small Fab

Assemble as per Dwg D3394

Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

180



QC5- Inspect part completeness to step on W/O

0.00

0.00

S 11/08/06

QC

Quality Control

190

Identify as per dwg & Stock Location: 420

0.00

0.00

S 11/08/06

Packaging

Packaging

Memo

11/08/06

11/08/06

**Work Order ID 72520**

Page 3

Thursday, July 28, 2011 8:49:29 AM

Item ID: D3394-043

Accept



Setup Start



Revision ID:

Item Name: Lug Assembly

Stop



Start Date: 7/28/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/29/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

200



QC

QC21- Final Inspection - Work Order Release

0.00

CK 11/08/09

Quality Control

Memo

0.00

11/08/09  
CK

# Picklist Print

Thursday, July 28, 2011 8:49:26 AM

Page 1

Work Order ID: 72520



Parent Item: D3394-043



Parent Item Name: Lug Assembly

Start Date: 7/28/2011

Required Date: 7/29/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A New Issue 06-01-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3394-043		Manufactured	No				Each	88.0000		1			
-----------	--	--------------	----	--	--	--	------	---------	--	---	--	--	--

--	--	--	--	--	--	--	--	--	--	--	--	--	--

Lug Assembly													
--------------	--	--	--	--	--	--	--	--	--	--	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST420	2	
-------	---	--

71082	2	
-------	---	--

ST475	86	
-------	----	--

62930	12	
-------	----	--

62976	28	
-------	----	--

66429	33	
-------	----	--

69180	13	
-------	----	--

MS35489-93		Purchased	No				Each	197.0000		2			
------------	--	-----------	----	--	--	--	------	----------	--	---	--	--	--

--	--	--	--	--	--	--	--	--	--	--	--	--	--

GROMMET													
---------	--	--	--	--	--	--	--	--	--	--	--	--	--

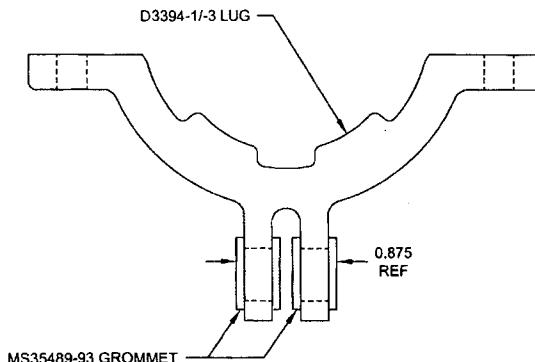
Location	Loc Qty	Loc Code
----------	---------	----------

ST296	197	
-------	-----	--

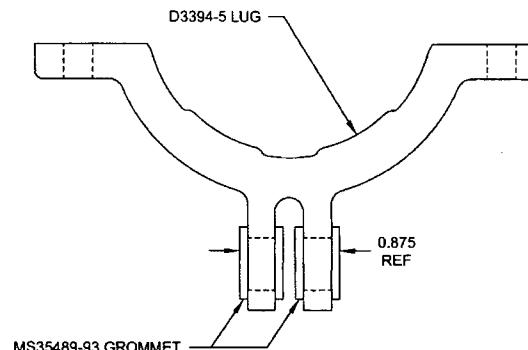
116235	197	
--------	-----	--

116235		
--------	--	--

QTY. -041	QTY. -043	QTY. -045	PART NUMBER	DESCRIPTION
X			D3394-041	LUG ASSEMBLY
	X		D3394-043	LUG ASSEMBLY
		X	D3394-045	LUG ASSEMBLY
1			D3394-1	LUG
1			D3394-3	LUG
	1		D3394-5	LUG
2	2	2	MS35489-93	GROMMET



D3394-041/-043 LUG ASSEMBLY



D3394-045 LUG ASSEMBLY

WJD 2/25/02

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.20 lbs APPROX

B	ADDED -045. SHT 4 ADDED FILLETS IN SECTION A-A. SEE PAR 152		
A	NEW ISSUE		
REV.	PH 05.02.14		
DESIGN	P1	DESCRIPTION	BY DATE
DRAWN	AJS	DART AEROSPACE LTD	HAWKESBURY, ONTARIO, CANADA
CHECKED	J	DRAWING NO.	REV. B
MFG. APPR.	J	D3394	SHEET 1 OF 4
APPROVED	J	TITLE	SCALE
DE APPR.	J	LUG	NTS
DATE	09.04.02	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS PROVIDED OR OTHERWISE DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

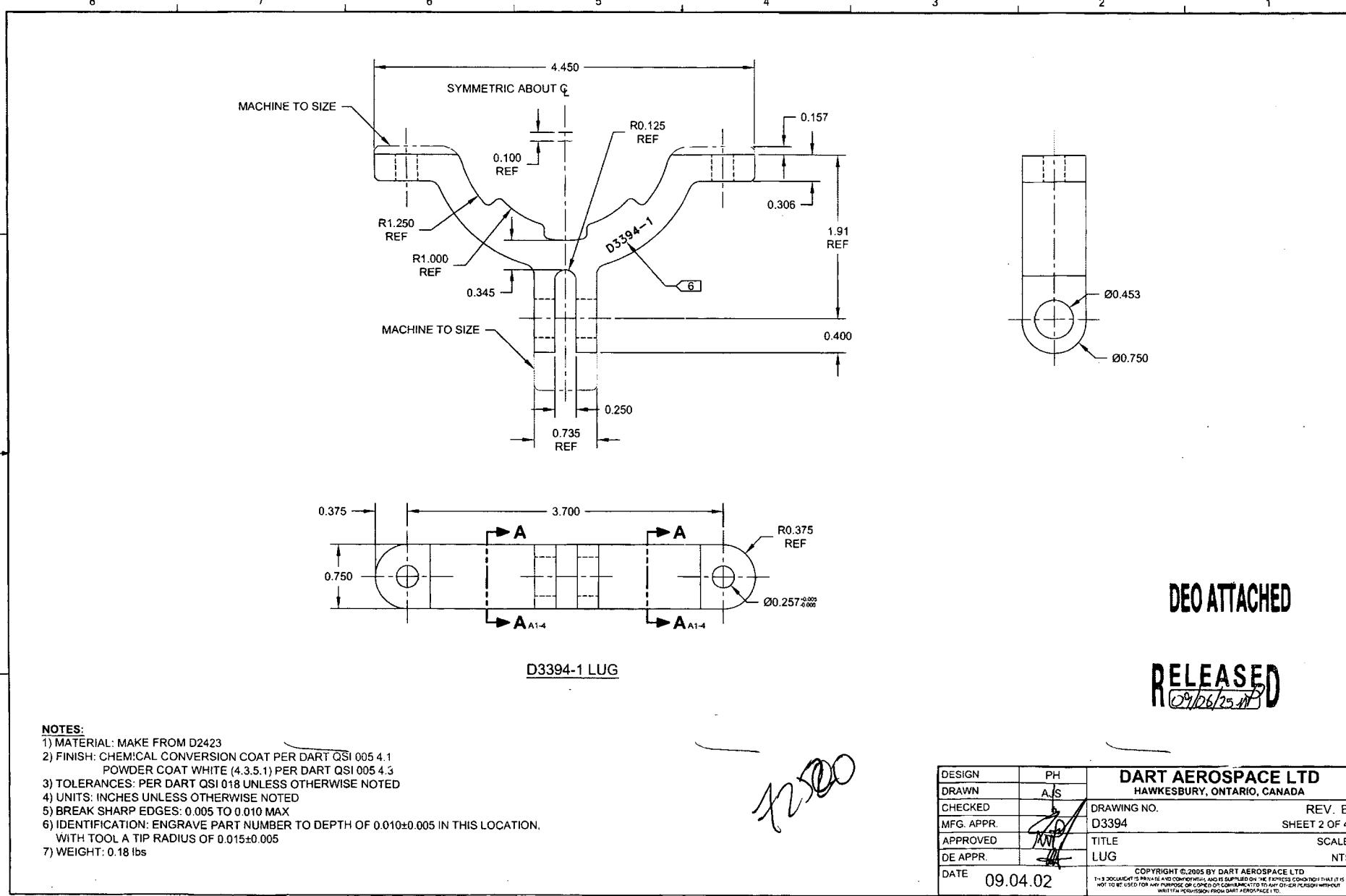
8 7 6 5 4 3 2 1

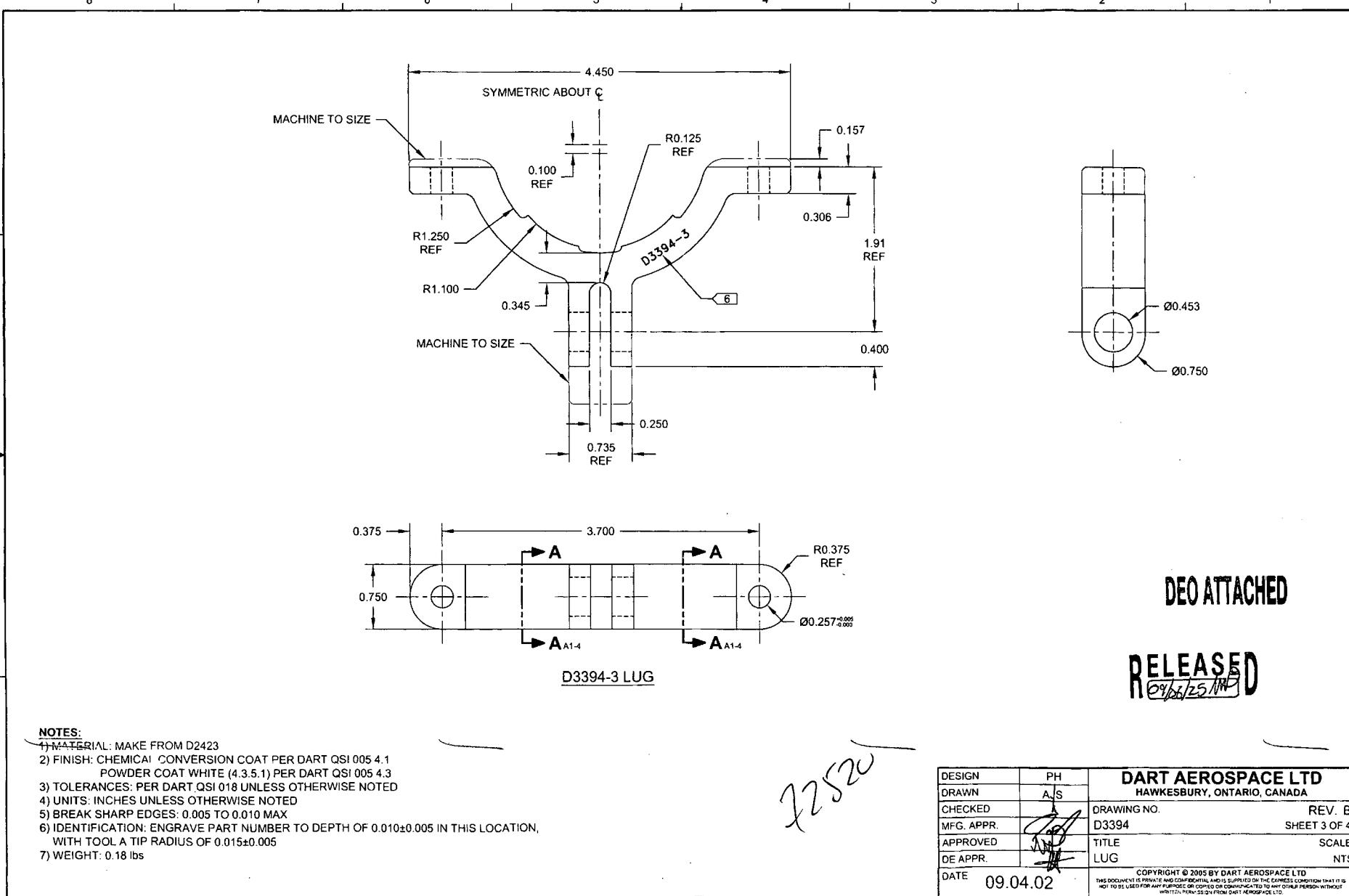
4 3 2 1

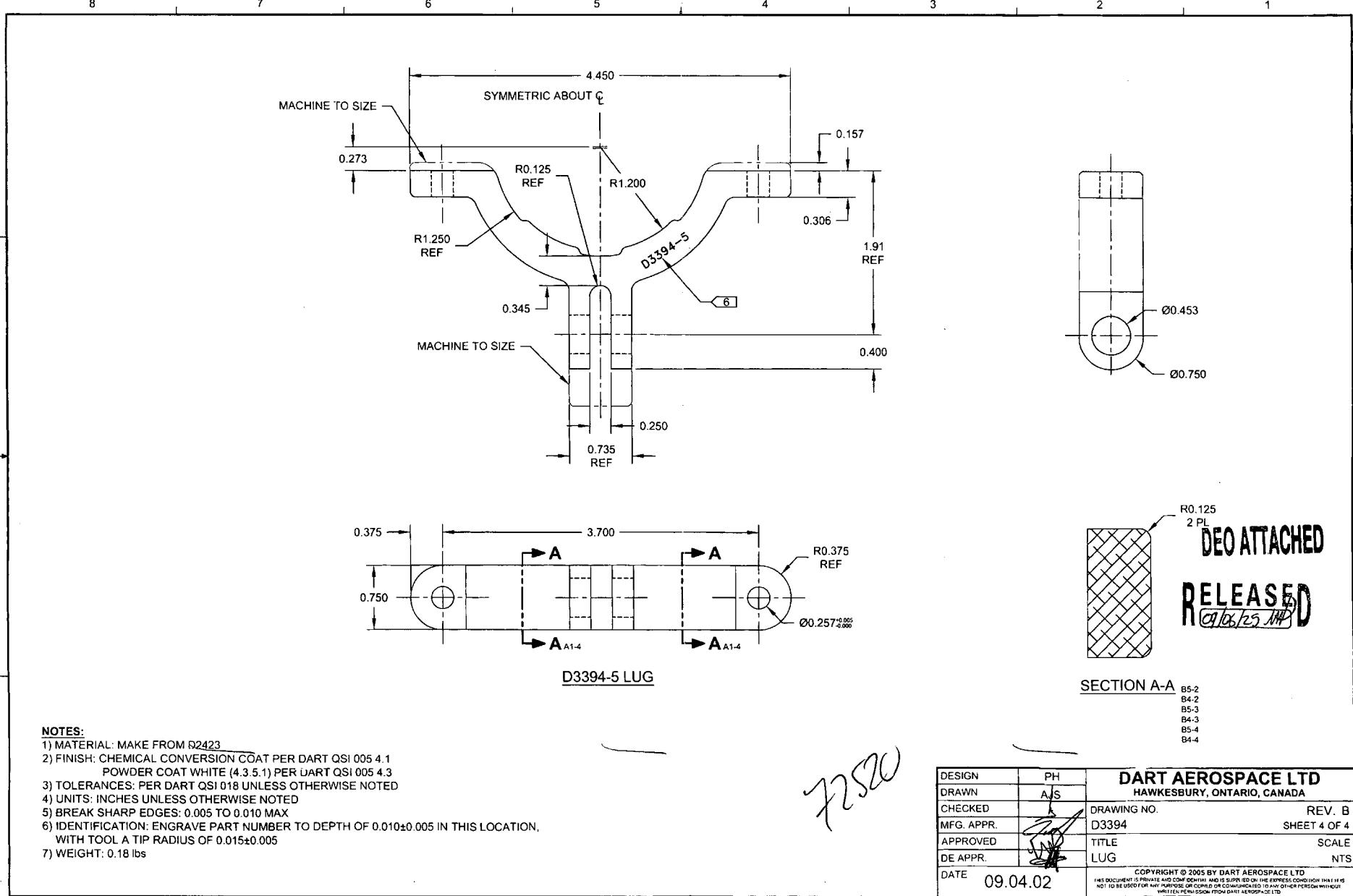
A

A

DEO ATTACHED  
RELEASED  
09/06/25/02



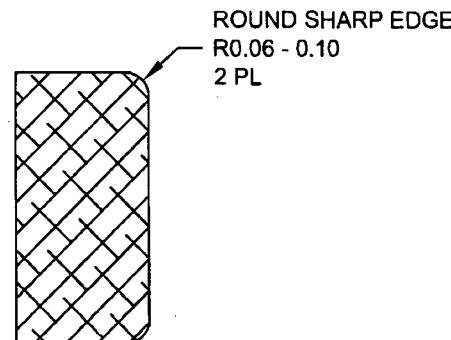




DRAWING NO. D3394	TITLE LUG	REV. B	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D3394-B-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN	AJS	CHECKED	MFG. APPR.	APPROVED	DE APPR.		
DATE	09.11.04	DATE	09.11.04	DATE	09.11.04	DATE	09.11.04

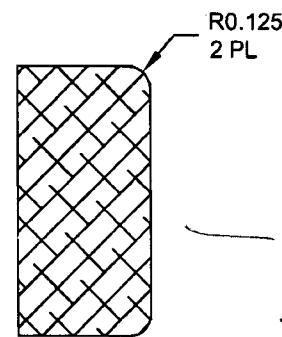
SHEET 4 ZONE A,1 MODIFY SECTION A-A AS SHOWN:

IS:



**SECTION A-A**

WAS:



**SECTION A-A**

REASON: DRAFTING ERROR

COPYRIGHT © 2009 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

RELEASED  
2009-11-25  
JAD

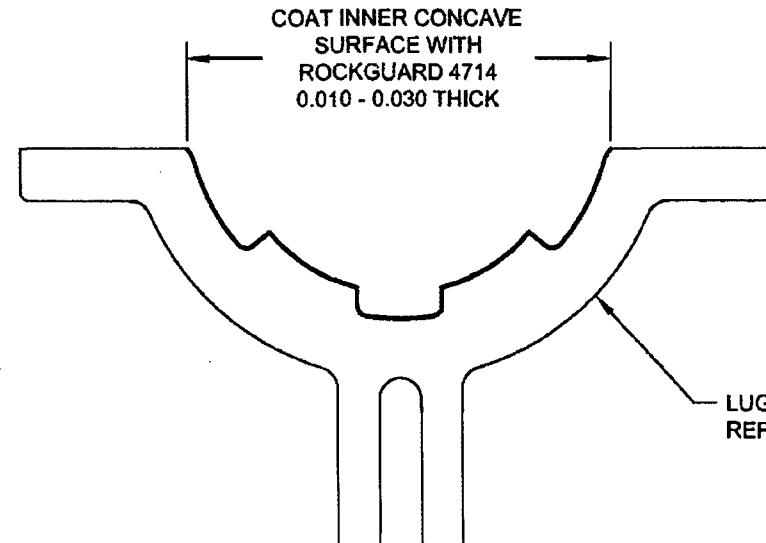
DRAWING NO. D3394	TITLE LUG	REV. B	DART AEROSPACE USA, INC ENGINEERING ORDER		D.E.O. NO. D3394-B-2	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>GP</i>	CHECKED <i>SC</i>		MFG. APPR. <i>M</i>	APPROVED <i>NP</i>	DE APPR. <i>SH</i>		
DATE 11.05.02	DATE 11.05.07		DATE 11.05.08	DATE 11.05.08	DATE 11.05.09	DATE 11.05.09	

PURPOSE

ADD D3394-xRG OPTION

CHANGE

D3394-xRG MOUNTING LUGS ARE IDENTICAL TO D3394-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.



D3394-1RG LUG (SHOWN)  
D3394-3RG/-5RG LUGS (SIMILAR)  
D3394-041RG/-043RG/-045RG LUG ASSEMBLIES (SIMILAR)

RELEASED  
2011-05-26  
*MM*